

# Supplemental Installation Instructions

**ATTN: FORD EXPLORER SPORT TRAC 4 DR. OWNERS**

**RE: Rail clamping procedures (cover #112 only)**

## TOOLS NEEDED:

#10 Metric Socket  
Torque Wrench  
Protective Eyewear

### 1. PROPER RAIL INSTALLATION PROCEDURE:

This kit comes with four clamps that attach to factory threaded holes at front and rear of box. Begin by placing rail against the inside edge of box. Push rail to front until it stops against front of box. **See Figure 1.** Front of rail should be flush with top of box. **NOTE:** The rear corner edge of rail is designed to set on top of box rail, not down on inside edge of box. **See Figure 2.**

Next place a clamp at the front with slotted hole in line with existing factory hole in box wall. Adjust clamp to grip at approximately 6 grooves up. Use torque wrench to tighten clamp bolt to 100 inch lbs. **See Figure 1 and 3.** Repeat this at rear of rail also. **Make sure rail is level.** If rail is not - move clamp up or down as needed and re-tighten to torque specified.

**NOTE: Torque all bolts to 100 inch lbs. (8.4 foot lbs.)**

FRONT VIEW  
OF CLAMP  
ATTACHED TO  
EXISTING  
THREADED  
HOLE IN BOX  
WALL  
TYPICAL AT  
REAR ALSO

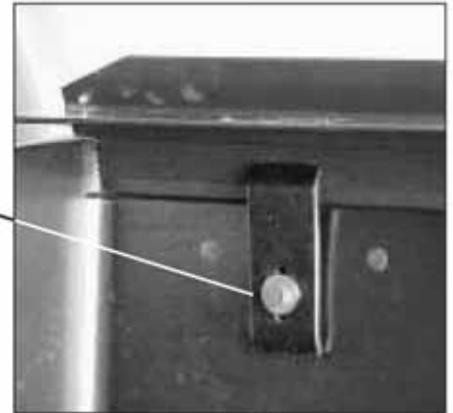


FIGURE 1

RAIL SETS ON  
TOP OF BOX  
AT REAR  
CORNER



FIGURE 2

**THIS SURFACE OF RAIL  
SHOULD BE LEVEL**

CLAMP  
SHOWN WITH  
GRIP EDGE  
ON RAIL  
GROOVES

BOLT WITH  
WASHER  
**NOTE: SLOTTED  
HOLE IN CLAMP  
ALLOWS MOVING  
CLAMP UP OR  
DOWN TO LEVEL  
RAIL WHEN  
TIGHTENED**

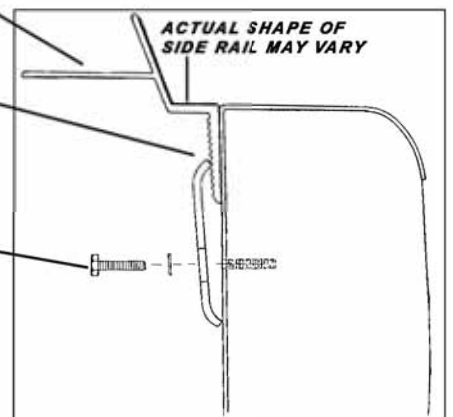


FIGURE 3